

There is shown, in:

- 20 In the case of the profile parts shown, the longitudinal edge, sharp corner areas can be more or less greatly rounded off. Precipitation hardening of the parts is done inductively and can thus be selectively limited to areas as desired, that is to say to different longitudinal sections and to different cross-section areas.

Hardening is preferably done in a surface layer, the total cross-section of which
25 comprises between 1 and 50% of the total profile cross-section, or respectively the
wall thickness of the steel material.